

地址：中国·山东·青岛
 电话：0086-186 6986 0053
 传真：0086-532-83729505
 邮箱：info@sinoelectrode.com
 网址：www.sinoelectrode.com

Address: Qingdao, Shandong, China
 Tel: 0086-186 6986 0053
 Fax: 0086-532-83729505
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<http://www.sinoelectrode.com>

Diameter Tolerance for Graphite Electrode:

Unit: mm

Nominal Diameter		Actual Diameter (D)			Nominal Length (mm)
mm	Inch	Max	Min	Rough spot (B)	
200	8	205	201	197	1600/1800
250	10	256	251	249	1600/1800
300	12	307	302	299	1600/1800/2000
350	14	357	352	349	1600/1800/2000
400	16	409	403	400	1800/2000/2200
450	18	460	454	451	1800/2000/2200
500	20	511	505	502	1800/2000/2200/2400
550	22	562	556	553	1800/2000/2200/2400
600	24	613	607	604	2000/2200/2400/2700
650	26	663	657	654	2000/2200/2400/2700

Note:

The diameters can be machined with the clients' special request.



青岛思诺碳素有限公司

QINGDAO SINO CARBON CO., LTD.

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Length Tolerance for Graphite Electrode:

Unit: mm

Normal Length	Tolerance		Shorter length tolerance	
	Max	Min	Max	Min
1600	+100	-100	-100	-275
1800	+100	-100	-100	-275
2000	+100	-100	-100	-275
2200	+100	-100	-100	-275
2400	+150	-150	-150	-300
2700	+150	-150	-150	-300

Note:

The length can be machined with the clients' special request.